

RELIABILITY REPORT  
FOR  
MAX8527EUD+  
(MAX8526/MAX8527/MAX8528)  
PLASTIC ENCAPSULATED DEVICES

March 24, 2009

**MAXIM INTEGRATED PRODUCTS**

120 SAN GABRIEL DR.  
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## Conclusion

The MAX8527EUD+ successfully meets the quality and reliability standards required of all Maxim products. In addition, Maxim's continuous reliability monitoring program ensures that all outgoing product will continue to meet Maxim's quality and reliability standards.

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### I. Device Description

#### A. General

The MAX8526/MAX8527/MAX8528 low-dropout linear regulators operate from input voltages as low as 1.425V and are able to deliver up to 2A of continuous output current with a maximum dropout voltage of only 200mV. The output voltage can be set from 0.5V to ( $V_{IN} - 0.2V$ ) and is 1.4% accurate over load and line variations, from 0°C to +85°C. These regulators use small, 2.2 $\mu$ F ceramic input capacitors and 10 $\mu$ F ceramic output capacitors to deliver 2A output current. High bandwidth provides excellent transient response and limits the output voltage deviation to 45mV for a 20mA to 2A load step, with only a 10 $\mu$ F ceramic output capacitor, and the voltage deviations can be reduced further by increasing the output capacitor.

Designed with an internal P-channel MOSFET pass transistor, the MAX8526/MAX8527/MAX8528 feature low 500 $\mu$ A typical supply current during dropout conditions. Soft-start reduces inrush current. Other features include a logic-controlled shutdown mode, short-circuit protection, and thermal-overload protection. The MAX8527 features a power-OK (POK) output that transitions high when the regulator output is within  $\pm 10\%$  of its nominal output voltage. The MAX8528 features a 150ms power-on reset (POR) output. The parts are packaged in a 14-pin TSSOP package, which includes an exposed pad for optimal power dissipation.

**II. Manufacturing Information**

A. Description/Function:	1.425V to 3.6V Input, 2A, 0.2V Dropout LDO Regulators
B. Process:	S4
C. Number of Device Transistors:	
D. Fabrication Location:	Texas
E. Assembly Location:	Carsem Malaysia
F. Date of Initial Production:	January 24, 2004

**III. Packaging Information**

A. Package Type:	14-pin TSSOP
B. Lead Frame:	Copper
C. Lead Finish:	100% matte Tin
D. Die Attach:	Conductive Epoxy
E. Bondwire:	Gold (1.3 mil dia.)
F. Mold Material:	Epoxy with silica filler
G. Assembly Diagram:	#05-9000-0164
H. Flammability Rating:	Class UL94-V0
I. Classification of Moisture Sensitivity per JEDEC standard J-STD-020-C	Level 1
J. Single Layer Theta Ja:	48°C/W
K. Single Layer Theta Jc:	3°C/W
L. Multi Layer Theta Ja:	39°C/W
M. Multi Layer Theta Jc:	3°C/W

**IV. Die Information**

A. Dimensions:	62 X 100 mils
B. Passivation:	Si <sub>3</sub> N <sub>4</sub> /SiO <sub>2</sub> (Silicon nitride/ Silicon dioxide)
C. Interconnect:	Aluminum/Si (Si = 1%)
D. Backside Metallization:	None
E. Minimum Metal Width:	Metal1 = 0.5 / Metal2 = 0.6 / Metal3 = 0.6 microns (as drawn)
F. Minimum Metal Spacing:	Metal1 = 0.45 / Metal2 = 0.5 / Metal3 = 0.6 microns (as drawn)
G. Bondpad Dimensions:	5 mil. Sq.
H. Isolation Dielectric:	SiO <sub>2</sub>
I. Die Separation Method:	Wafer Saw

## V. Quality Assurance Information

A. Quality Assurance Contacts:	Ken Wendel (Director, Reliability Engineering) Bryan Preeshl (Managing Director of QA)
B. Outgoing Inspection Level:	0.1% for all electrical parameters guaranteed by the Datasheet. 0.1% For all Visual Defects.
C. Observed Outgoing Defect Rate:	< 50 ppm
D. Sampling Plan:	Mil-Std-105D

## VI. Reliability Evaluation

### A. Accelerated Life Test

The results of the 135°C biased (static) life test are shown in Table 1. Using these results, the Failure Rate ( $\lambda$ ) is calculated as follows:

$$\lambda = \frac{1}{\text{MTTF}} = \frac{1.83}{192 \times 4340 \times 100 \times 2} \quad (\text{Chi square value for MTTF upper limit})$$

(where 4340 = Temperature Acceleration factor assuming an activation energy of 0.8eV)

$$\lambda = 10.7 \times 10^{-9}$$

$$\lambda = 10.7 \text{ F.I.T. (60\% confidence level @ 25°C)}$$

The following failure rate represents data collected from Maxim's reliability monitor program. Maxim performs quarterly 1000 hour life test monitors on its processes. This data is published in the Product Reliability Report found at <http://www.maxim-ic.com/>. Current monitor data for the S4 Process results in a FIT Rate of 4.6 @ 25C and 79.2 @ 55C (0.8 eV, 60% UCL)

### B. Moisture Resistance Tests

The industry standard 85°C/85%RH or HAST testing is monitored per device process once a quarter.

### C. E.S.D. and Latch-Up Testing

The PM64 die type has been found to have all pins able to withstand a HBM transient pulse of +/-2500 V per Mil-Std 883 Method 3015.7. Latch-Up testing has shown that this device withstands a current of +/-250 mA.

**Table 1**  
Reliability Evaluation Test Results

**MAX8527EUD+**

TEST ITEM	TEST CONDITION	FAILURE IDENTIFICATION	SAMPLE SIZE	NUMBER OF FAILURES
<b>Static Life Test</b> (Note 1)	Ta = 135°C Biased Time = 192 hrs.	DC Parameters & functionality	100	0
<b>Moisture Testing</b> (Note 2) 85/85	Ta = 85°C RH = 85% Biased Time = 1000hrs.	DC Parameters & functionality	77	0
<b>Mechanical Stress</b> (Note 2) Temperature Cycle	-65°C/150°C 1000 Cycles Method 1010	DC Parameters & functionality	77	0

Note 1: Life Test Data may represent plastic DIP qualification lots.

Note 2: Generic Package/Process data